

Green and Circular Economy for the Future of Manufacturing and International Trade in the Food and Lifestyle Industry Sectors

Green Economy

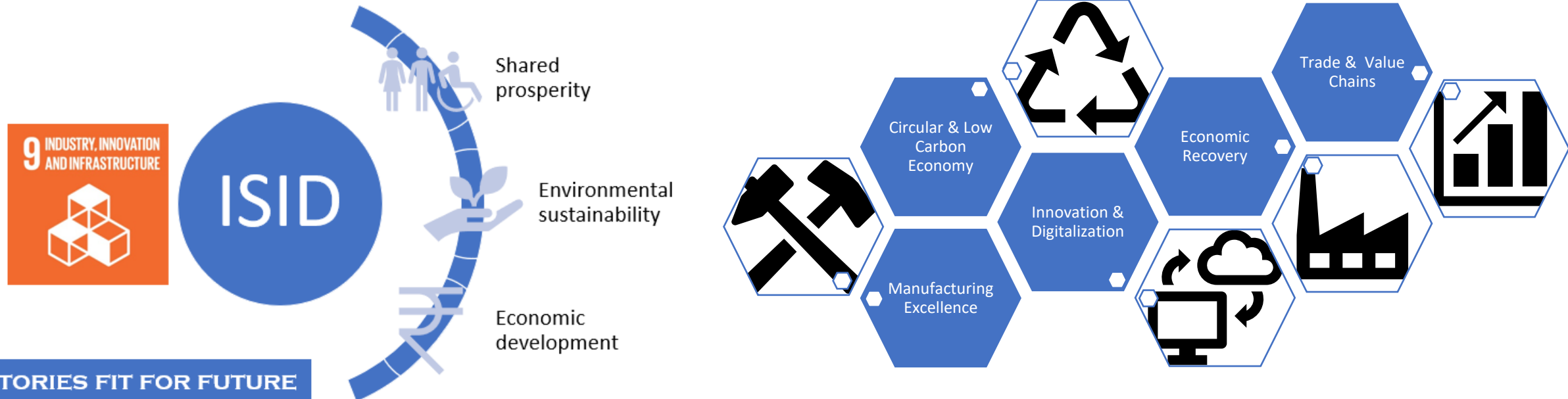


Circular Economy

23 March 2022

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United Nations Industrial Development Organisation

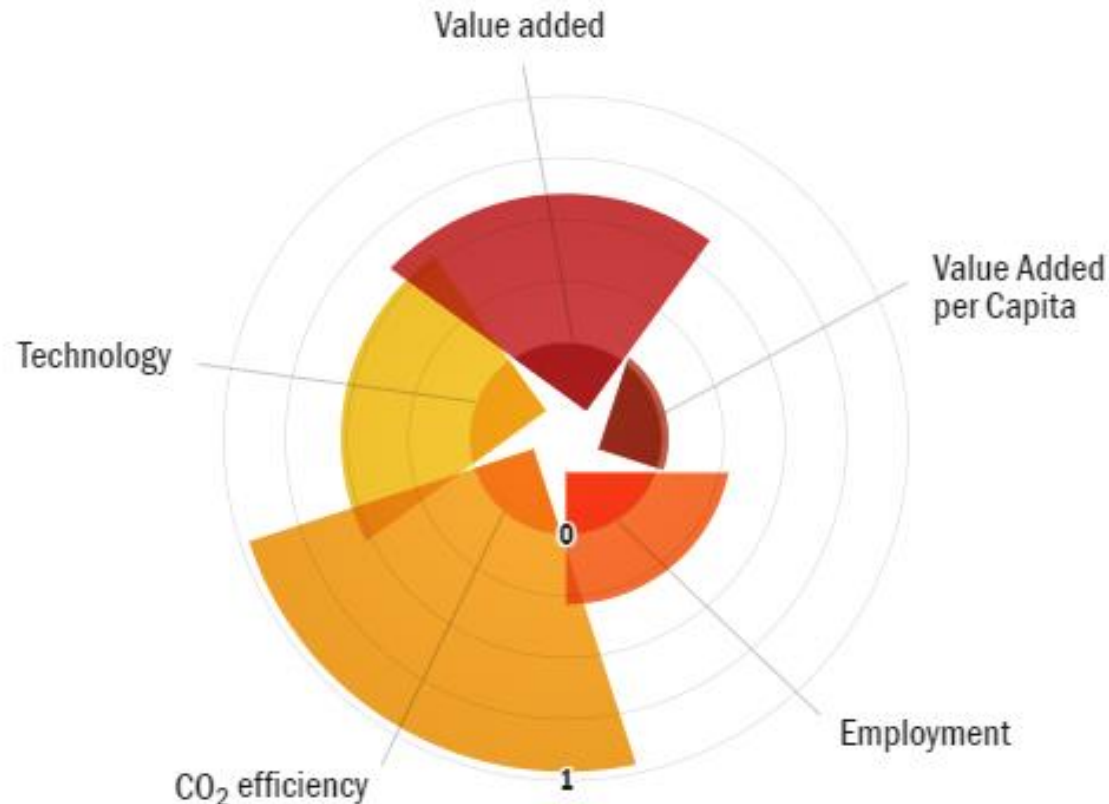
Inclusive and Sustainable Industrial Development (ISID)



SDG-9 Industry Index

↑ **51st**

Tracker >



China (15th)
Malaysia (18th)
Thailand (23rd)
Indonesia (45th)
Philippines (51st)
Vietnam (61st)
India (75th)
Sri Lanka (77th)
Bangladesh (87th)
Pakistan (91st)

(out of 131 tracked)

<https://iap.unido.org/data/sdg-9-industry?p=PHL>

Triple planetary crisis

- Climate change, biodiversity loss and pollution add up to three ***self-inflicted planetary crises*** that are closely interconnected and put the well-being of current and future generations at unacceptable risk.
- ***Piecemeal and uncoordinated action*** on climate change, biodiversity loss and pollution is falling far short of what is needed to prevent environmental decline. That failure is threatening humanity's future and putting the Sustainable Development Goals out of reach.



UNEP, 2021



Policy and market responses



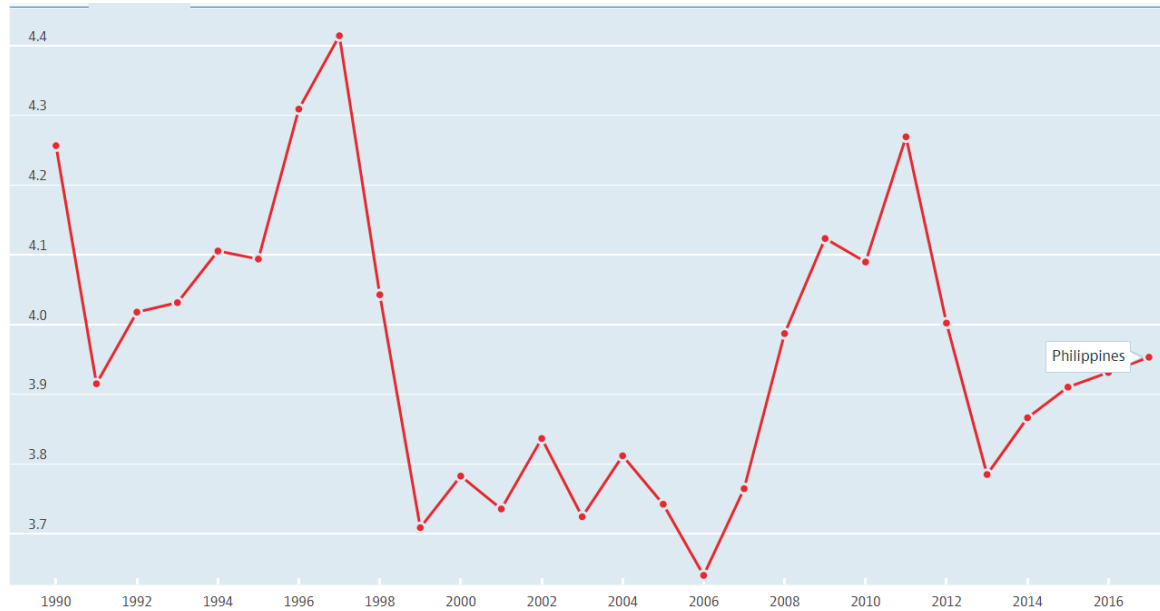
Transformative change of production and consumption systems



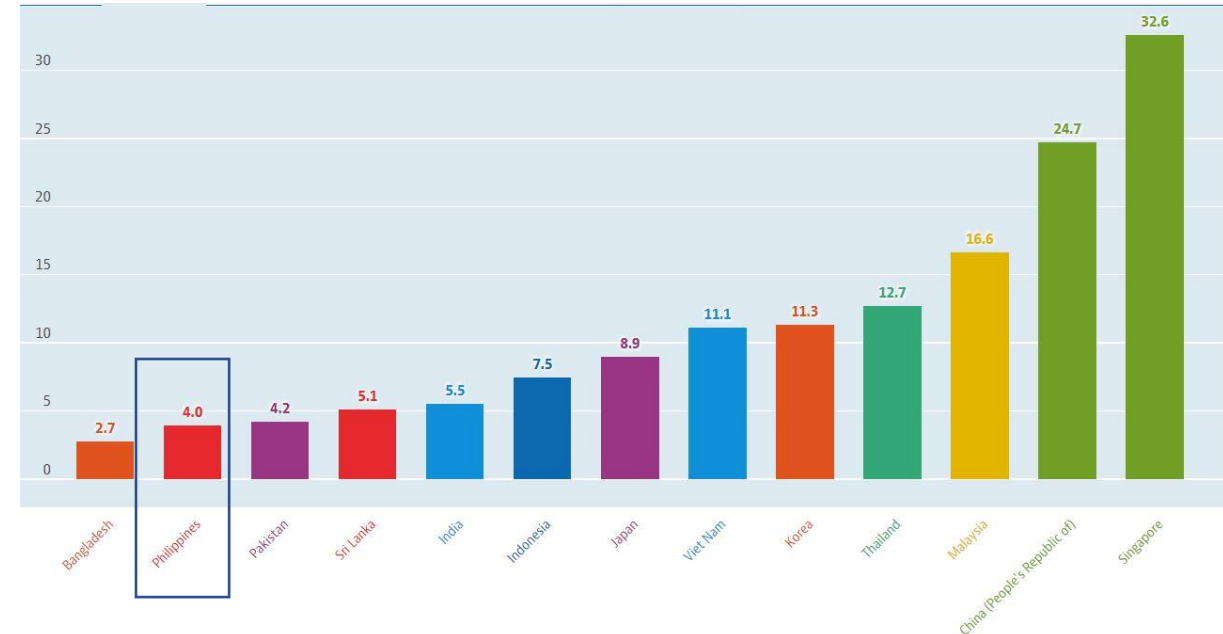
- The interconnected nature of climate change, loss of biodiversity, land degradation, and air and water pollution means they must be addressed together to maximize the benefits and minimize trade-offs.
- Extraction, and processing of natural resource materials - including metals, minerals, fossil fuels and biomass - causes around 90% of land-related biodiversity loss and water stress, 50% of global climate change, as well as one-third of global air pollution [IRP]
- Ambitious and coordinated action by governments, businesses and people around the world required to achieve resource efficiency and circular economy.

UNEP, 2021

Materials consumption (ton/capita.year)

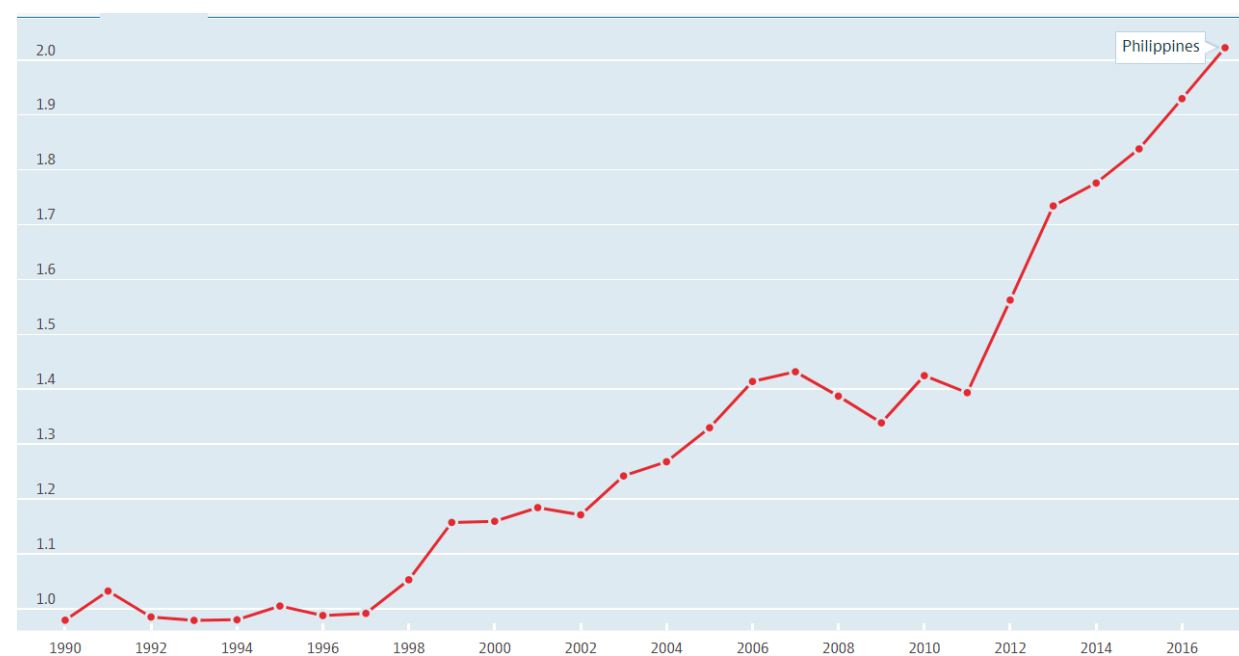


10% reduction in per capita materials consumption in Philippines since 1990

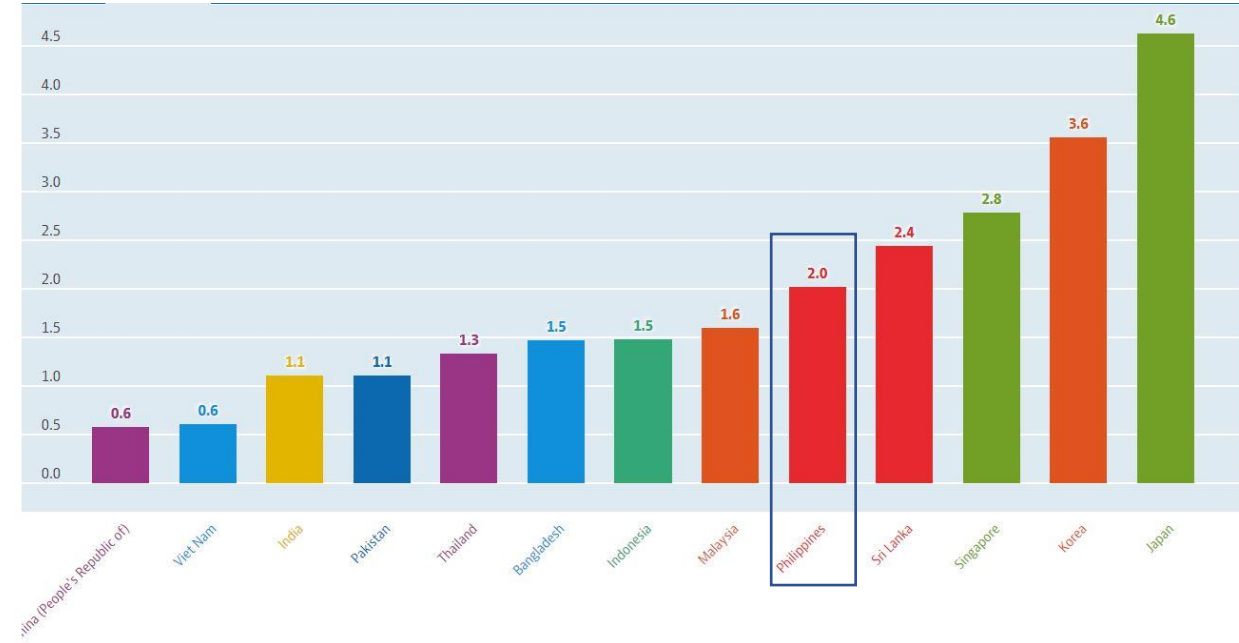


Per capita materials consumption in Philippines remains relatively low compared to Asian middle and high income manufacturing economies

Material productivity (2010 USD/ton)



Material productivity more than doubled in Philippines since 1990



Material productivity in Philippines is among highest of Asian middle income countries

<https://data.oecd.org/materials/material-productivity.htm#indicator-chart>

An economy that aims at reducing environmental risks and ecological scarcities, and that aims for sustainable development without degrading the environment



Model of production and consumption which involves sharing, leasing, reusing, repairing, refurbishing and recycling existing materials and products as long as possible.



WIKIPEDIA
The Free Encyclopedia

Circular economy

Environment

- Looking beyond the current "take, make and dispose" extractive industrial model, the circular economy is *restorative* and *regenerative* by design.
- Relying on system-wide innovation, it aims to redefine products and services to design waste out, while minimising negative impacts.
- Underpinned by a transition to renewable energy sources, the circular model builds economic, natural and social capital

Business

- Circular Economy is a new way of looking at the relationships between markets, customers and natural resources.
- It leverages new business models and disruptive technologies to transform the linear economic model

Circular = Recycling

3R

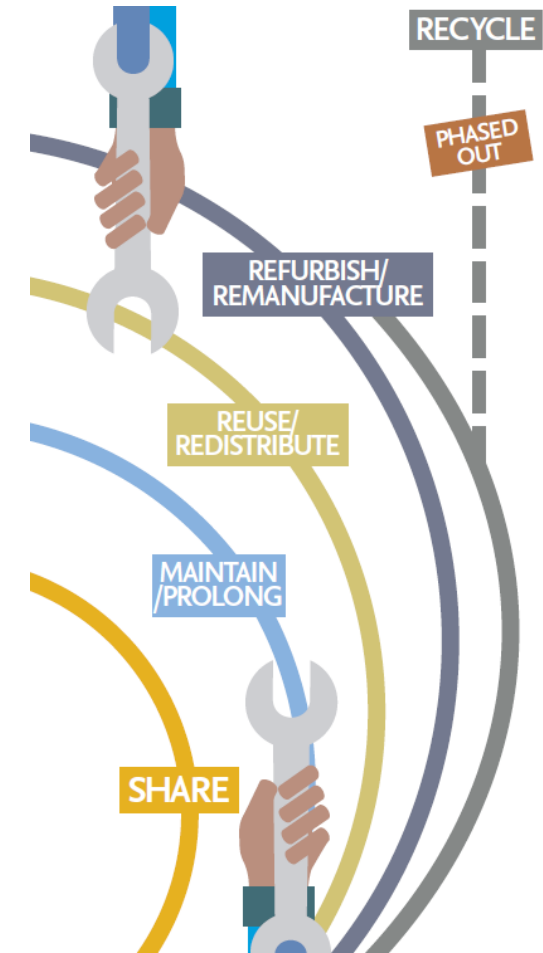
Reduce
Reuse
Recycle

6R

Rethink
Refuse
Reduce
Reuse
Repair
Recycle

12R

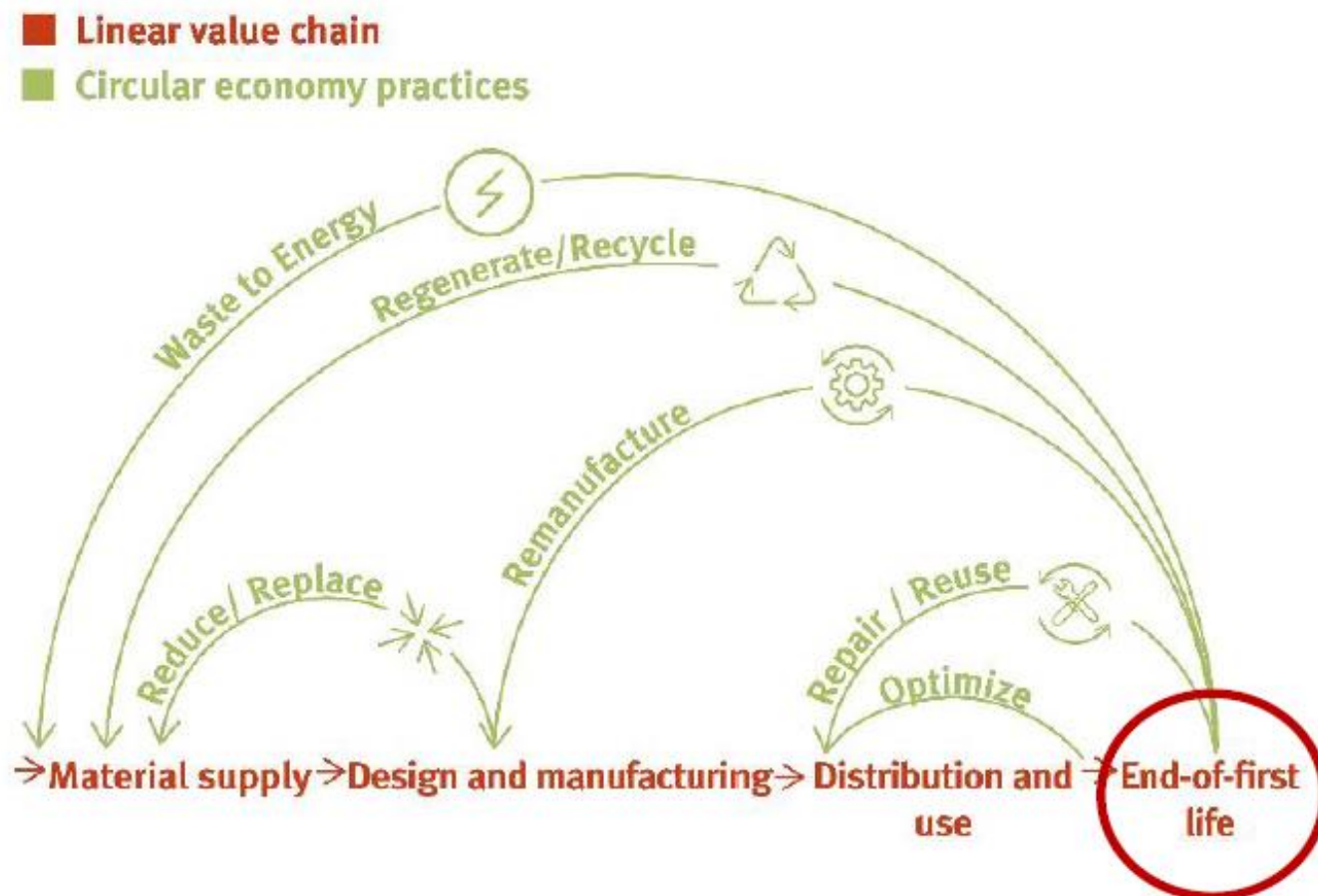
Reduce
Reuse
Recycle/reclaim
Repair
Refurbish/recondition
Remanufacture
Repurpose
Redesign
Research/develop
Reskill
Reverse (logistics)
Re-vision (production)



A Zsakay, 2020

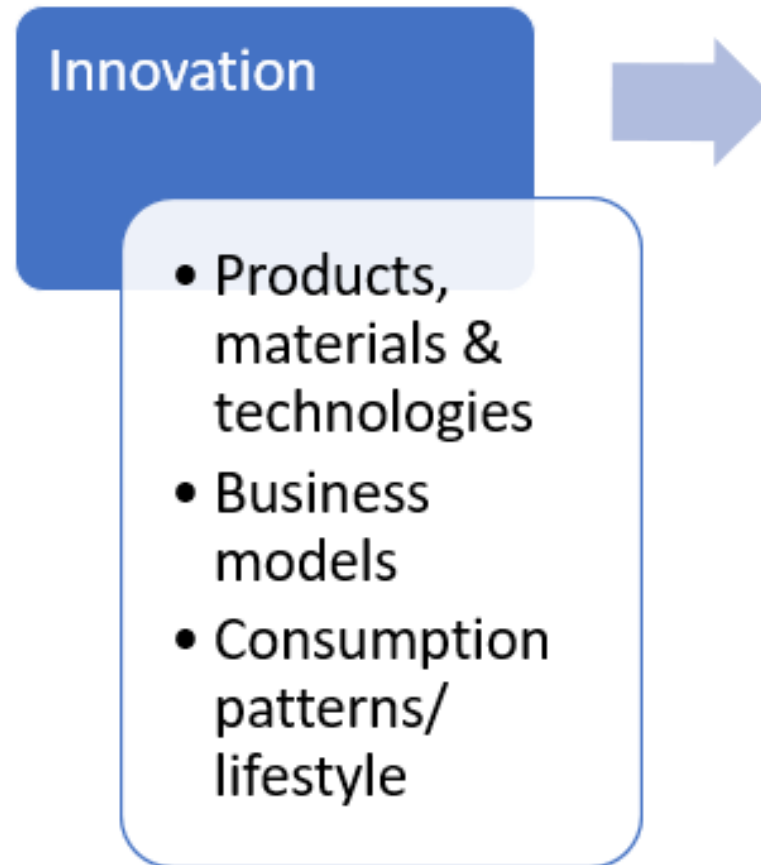
Circular Economy

- Is an “*industrial economy*” that
 - Returns products, parts and materials into use several times along value chains
 - Adopts principles that
 - Products are designed to last
 - Value is maintained for as long as possible
 - Generation of waste and pollution is minimized
 - Renewable energy is used as much as possible

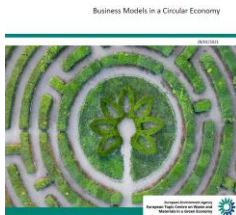


UNIDO 2020

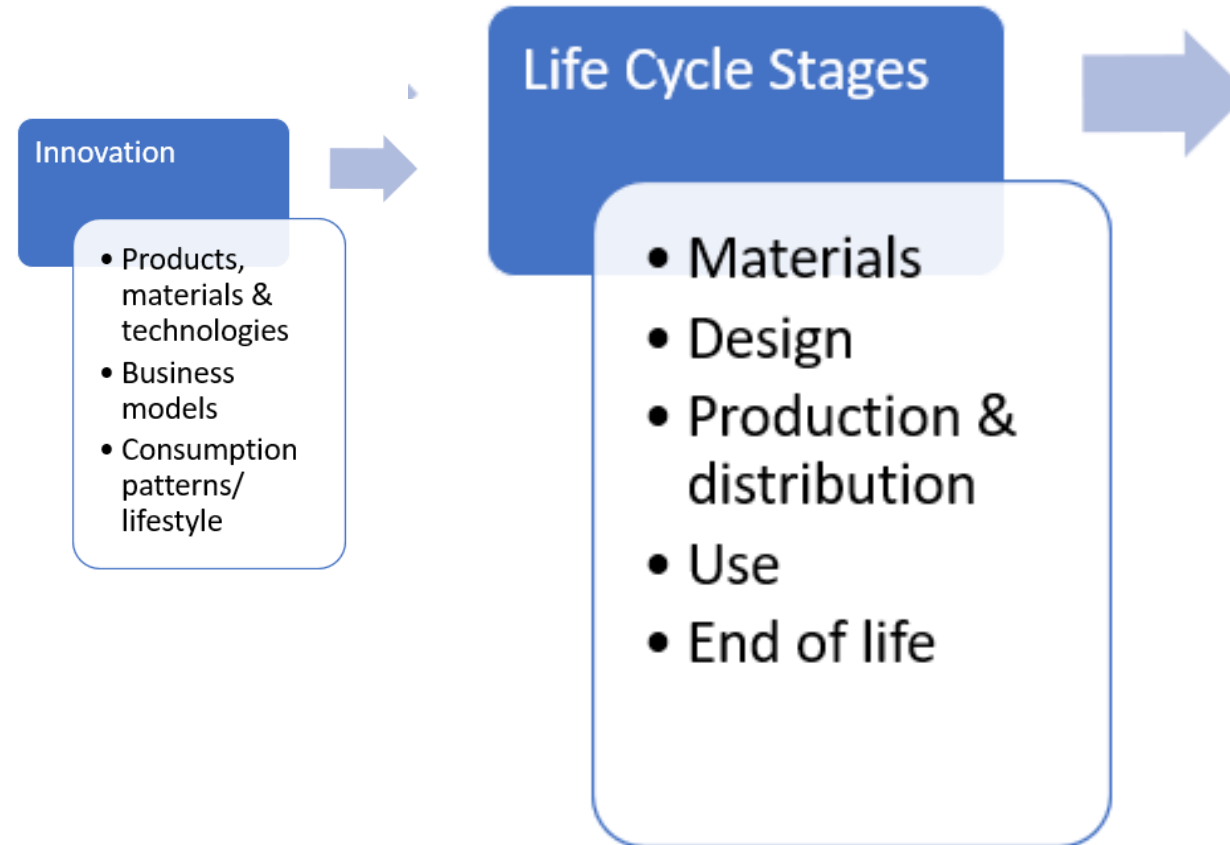
Circular *industrial* economy



Elaborated from Van Berkel et al
2020 and ETC, 2021



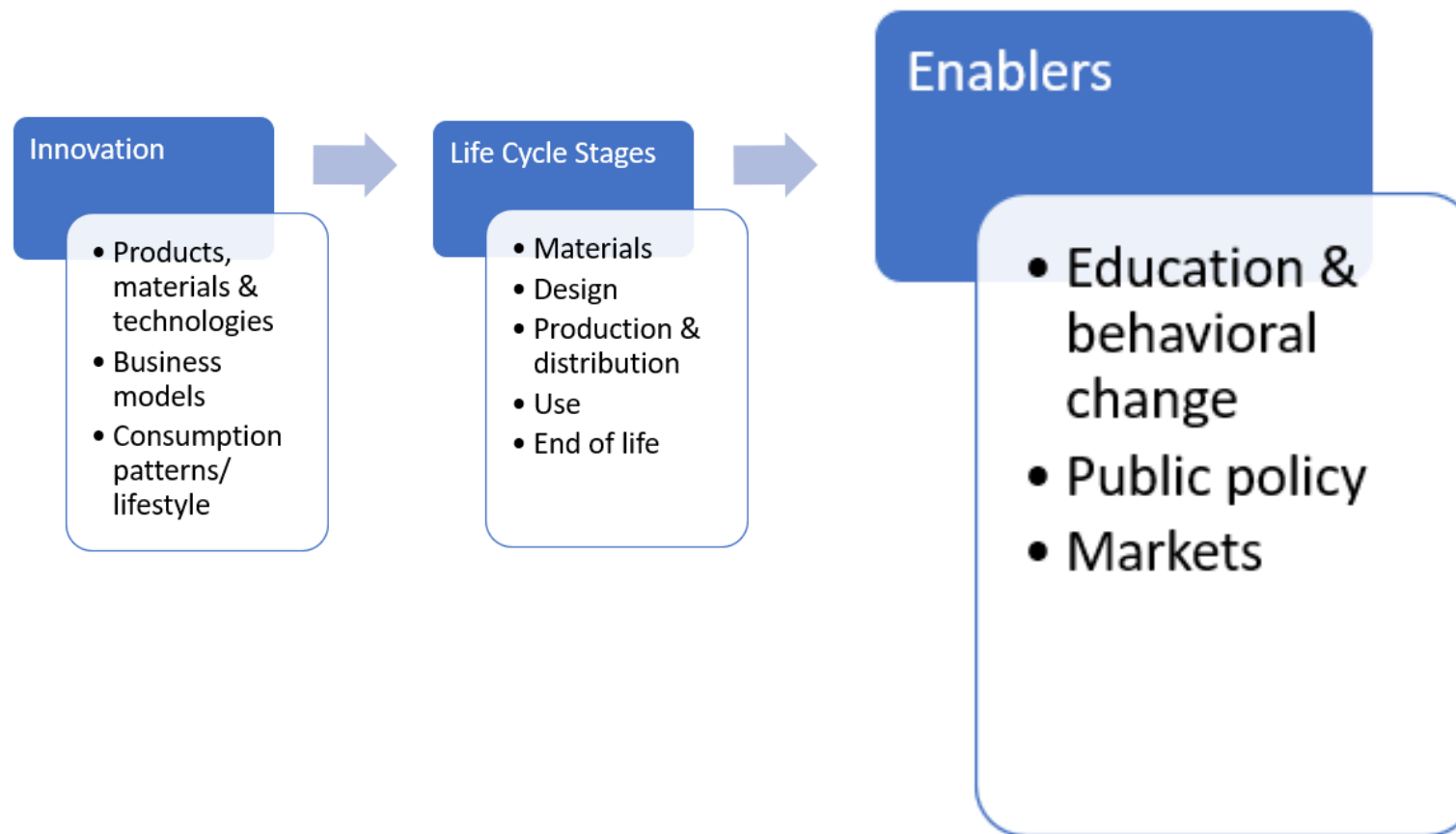
Circular *industrial* economy



Elaborated from Van Berkel et al
2020 and ETC, 2021



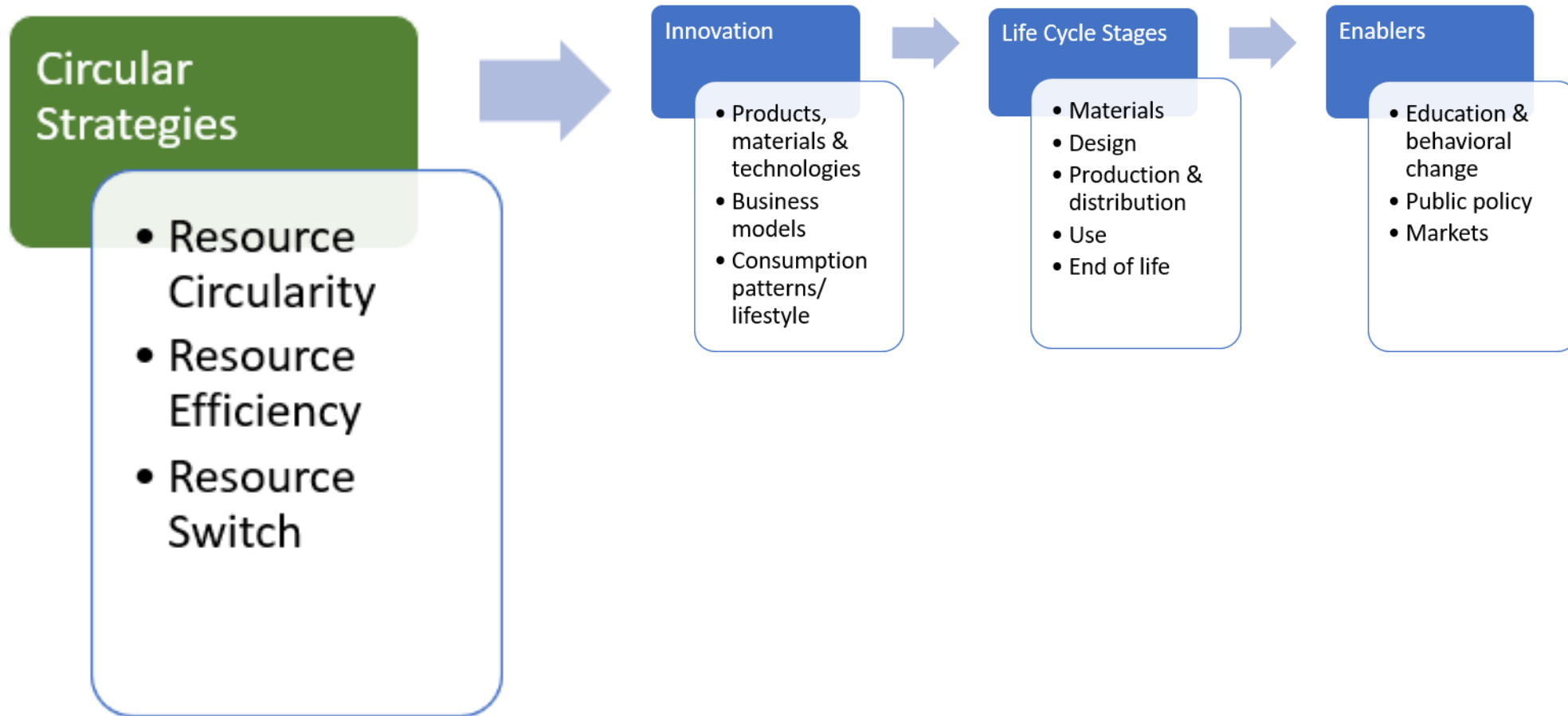
Circular *industrial economy*



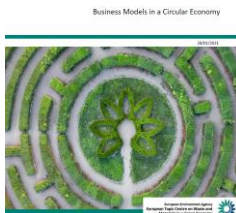
Elaborated from Van Berkel et al
2020 and ETC, 2021



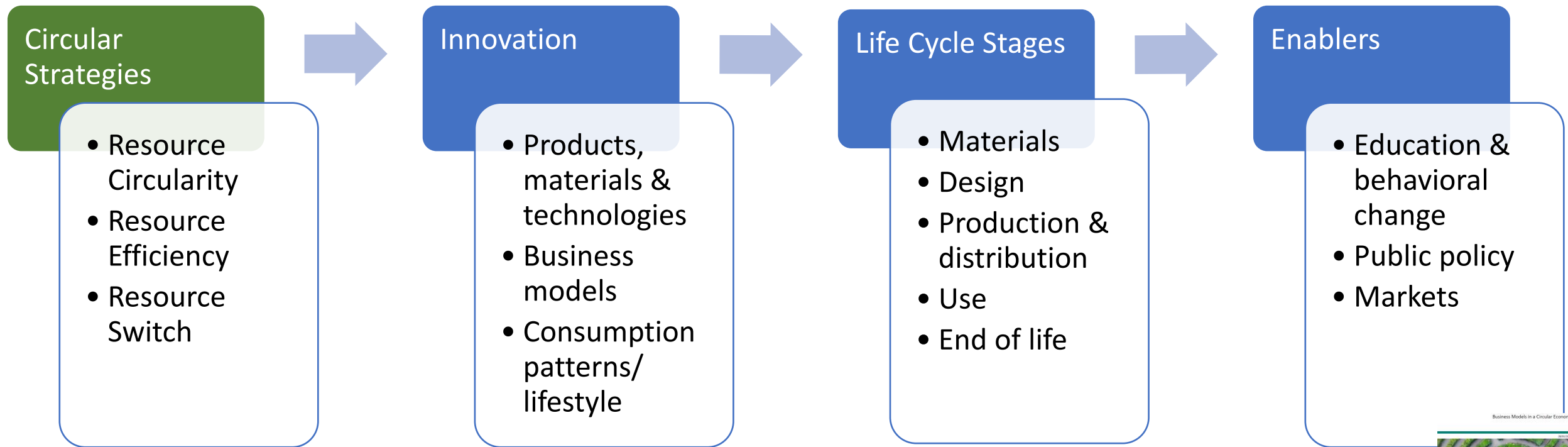
Circular *industrial* economy



Elaborate
2020 and ETC, 2021



Circular *industrial* economy

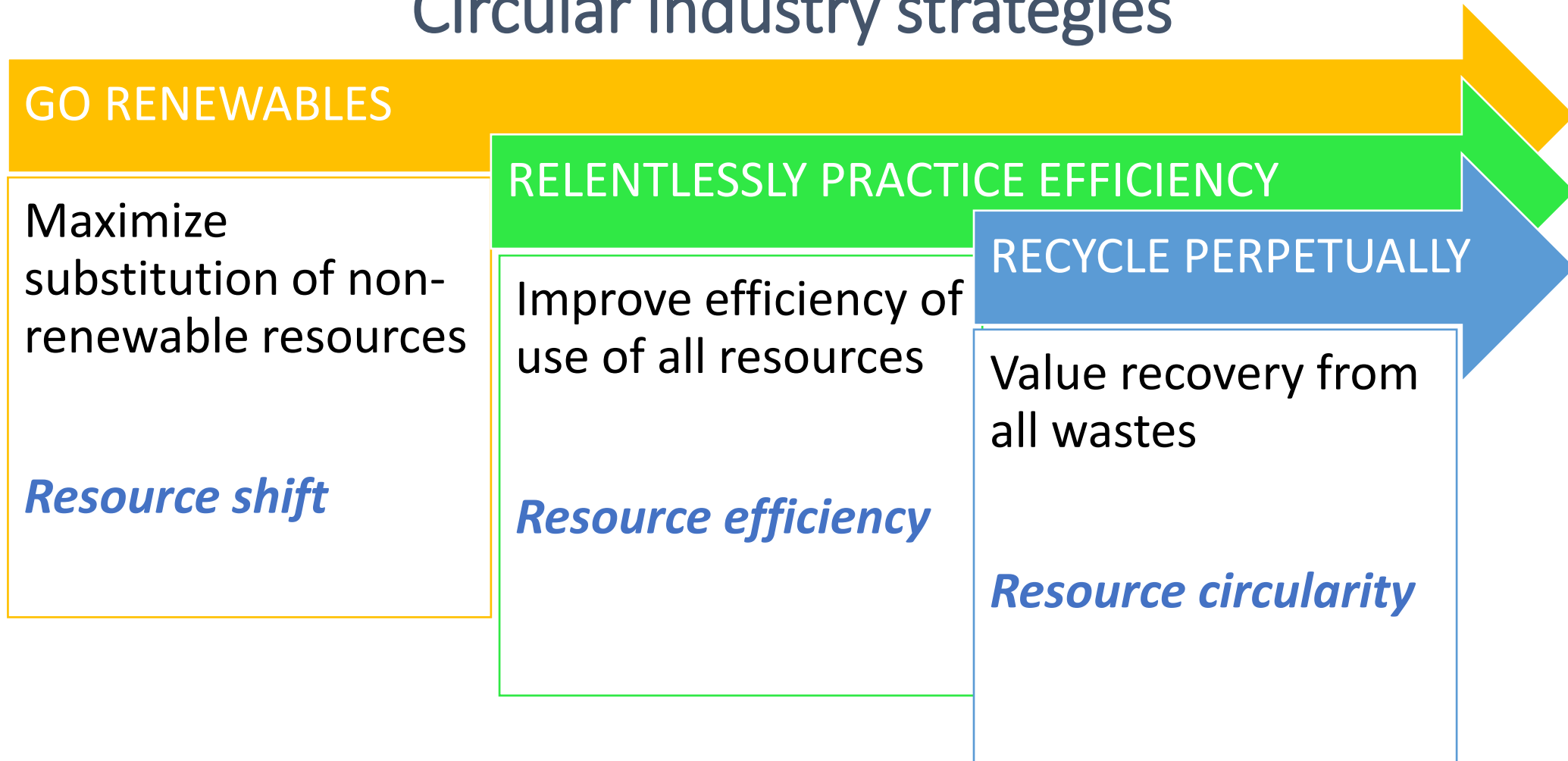


Business Models in a Circular Economy



Elaborated from Van Berkel et al
2020 and ETC, 2021

Circular industry strategies

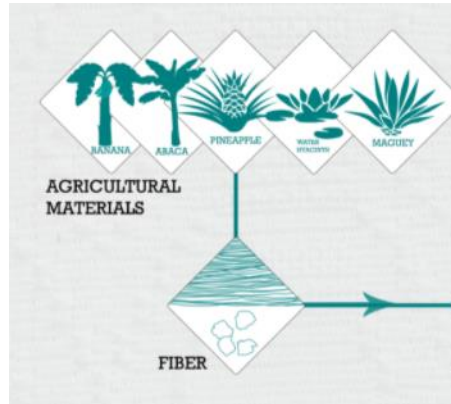


Van Berkel & Fadeeva, 2020

Provided by Nature

Resourced from nature

Alternative
textile fibers



Solar process
heating &
cooling

Inspired by nature

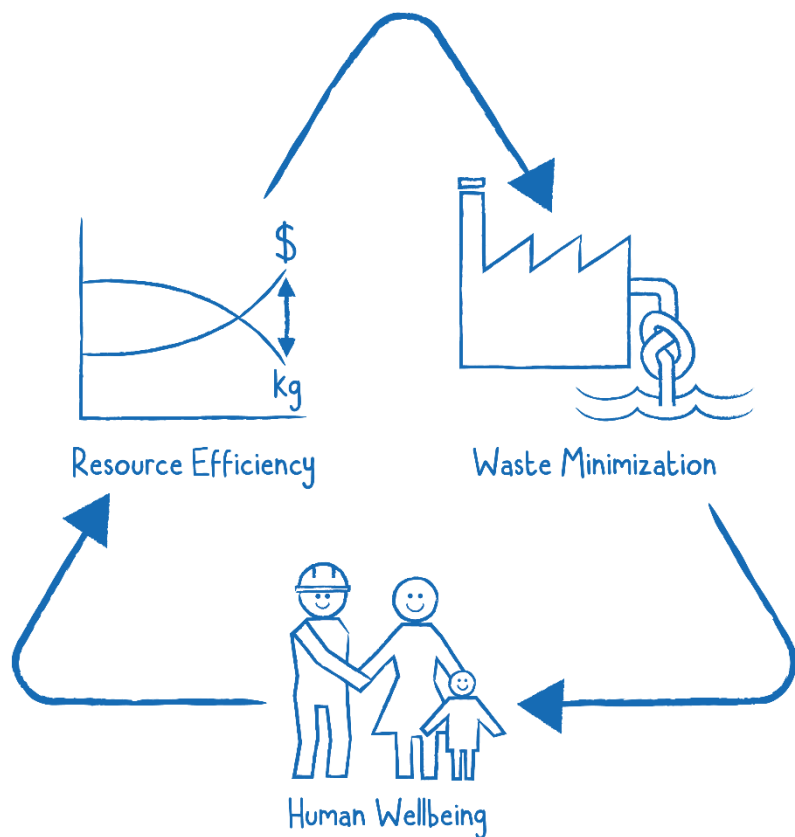


Industrial applications
of enzymes

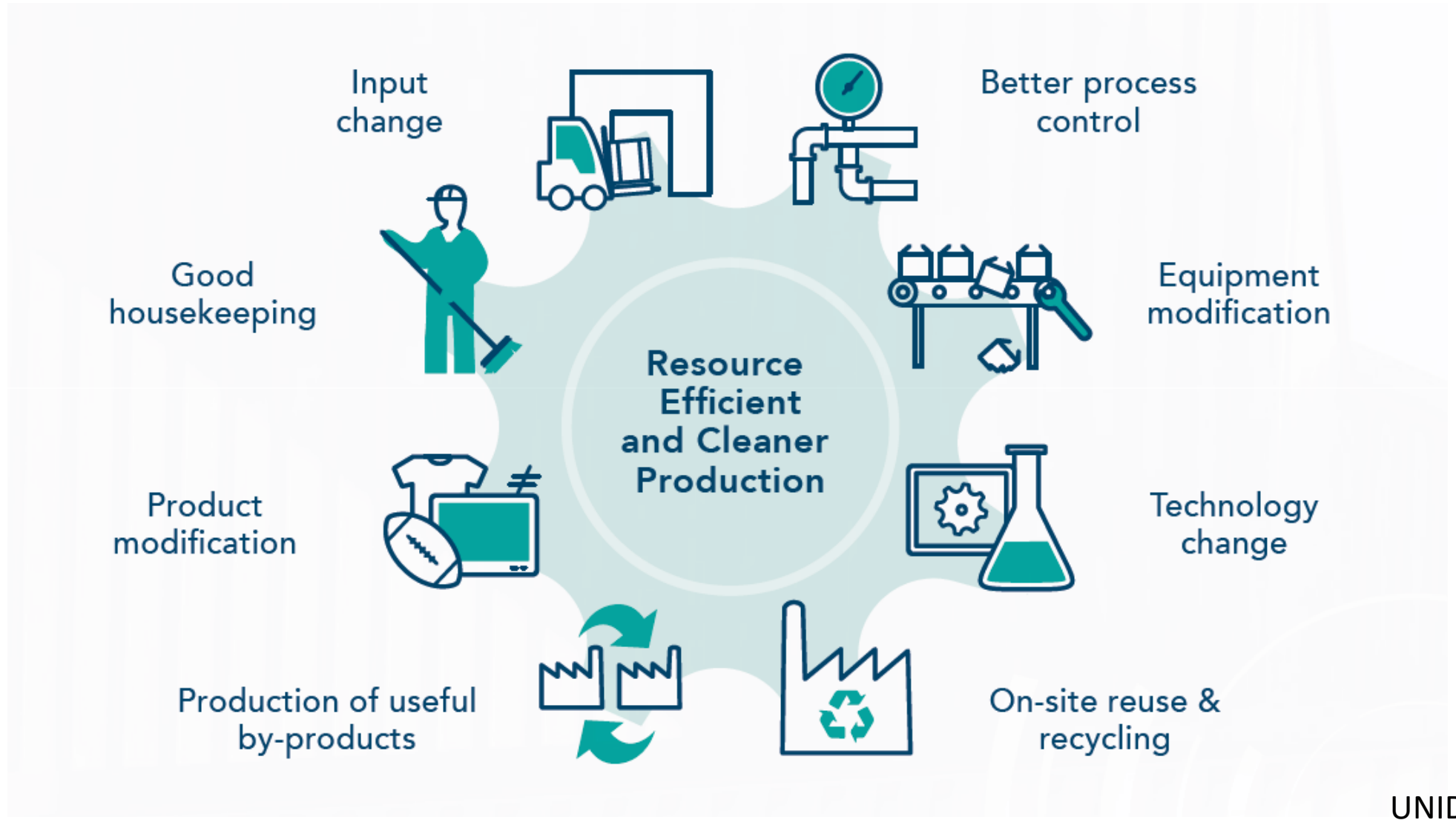
Flow chemistry
continuous reactors



Resource Efficient and Cleaner Production



- Improve efficiency of use of materials, water and energy
 - **Thereby**
- Minimize the generation of wastes, effluents and emissions
 - **Thereby**
- Improve occupation and community health and wellbeing
 - **Thereby**
 - Improve productivity etc.



RECP food sector in Indonesia

- Pagottan Sugar Mill

- RECP measures
 - Installation of cooling tower
 - Installation of vapor line juice heater
- Results
 - Energy conservation: 7.6%
 - Water conservation: 3.9%
 - GHG reduction: 4.8%
 - Invested: USD115,500
 - Annual savings: USD 102,500

- Wahyu Pradana Binamulia

- Fish and seafood processing
- RECP measures
 - Scheduled and regular preventive maintenance
 - Access restrictions to cold storage, blast freezer and machine room
 - First In First Out freezer management
 - Reuse of second washing water for initial washing
- Results
 - Energy conservation: 59%
 - Water consumption: 38%
 - GHG reduction: 52%
 - Invested: nihil
 - Annual savings: USD98.770



www.recpindonesia.org

RECP textile sector in Indonesia

Indicator	Superbtex (spinning mill)	Argo Pantes (integrated mill)	Saudaratex (garment factory)	Tiara Utama (garment laundry)
Specific Energy Consumption	-4%	-42%	Power -20% Coal -25%	Power -9% Coal -43%
Specific Water Consumption	n/a	-6%	-24%	-39%
Specific Pollution/Effluent Load	n/a	-33%	-24%	-39%
Chemical Consumption	n/a	-23%	n/a	n/a
GHG emissions	-4%	-9%	-25%	-42%
Annual cost savings	USD 47,000	USD 1.08 million	USD 538,000	USD143,00



www.recpindonesia.org

Circular innovation: recycled polyester



**Grab This T-Shirt & You Recycle 12 PET Bottles
and Save 2700 Litres of Water!**



Odour Free



Anti - Microbial
Finish



Moisture
Wicking



Premium
Quality



Easy Care



Soft & Skin
Friendly



Fast Drying



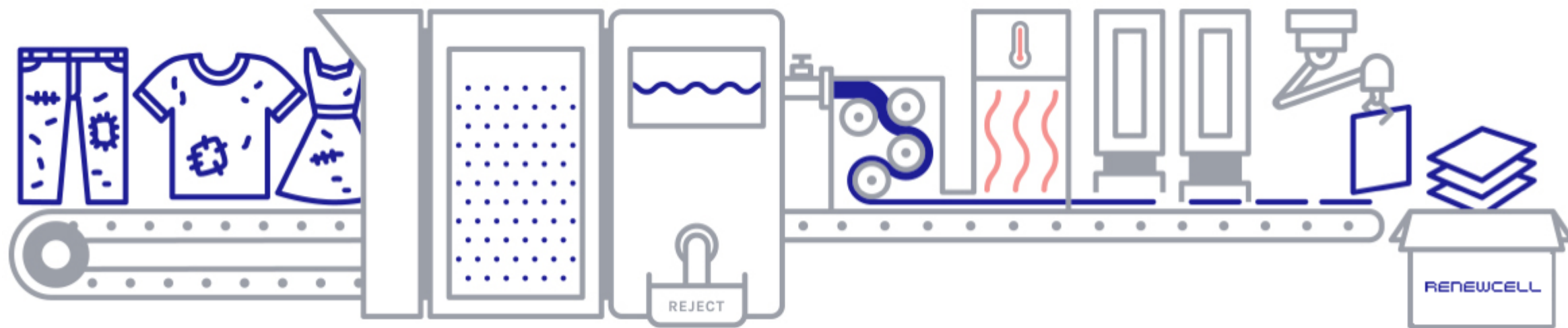
Long Lasting
Performance



Superior
Comfort

www.ecohike.in

Circular innovation: chemical recycling of viscose



Cleans, decolors and repulps high cotton and viscose waste garments in circular viscose

RENEWCELL

www.renewcell.com

Circular innovation: mechanically regenerated denim



www.bossa.com.tr

Circular innovation: water-efficient solution dyeing



- Reduction of water consumption by 80%
- Fewer chemicals and CO2 emissions
- Lower energy consumption
- Long-lasting color as the fabrics fade less

www.burton.com

Circular innovation: waterless CO₂ dyeing



Zero water
Zero waste water



Zero process chemicals
98% dye uptake



**NO
COMPROMISE**

Vibrant colours
1/4th floorspace
40% faster
63% lower energy



Suitable for virtually all synthetic fabrics and yarn. From woven to non-woven and knits, CO₂ dyes various fabric constructions and types of permeability
12 machines in commercial operation in Taiwan, Vietnam and Thailand

www.dyecoo.com

www.nike.com

Circular innovation: waterless denim finishing



www.levistraus.com



In Closing

• Circular and green economy

- Can mean different things to different people, yet goes much beyond recycling
 - Circular – physical products and value chains with perpetual materials and resource flows
 - Economy – business models that create and retain value
- Are designed in and provide a new lens for business, product and process innovation
- Is achievable through

• *Industrialization of*

- Resource switch
- Resource efficiency
- Resource circularity

Green Economy



Circular Economy



Thank you

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www.unido.org

www.recpnet.org

